

Manual with instalation proces of DCT from 6 line cylinder engine and S65 M3 V8 in to JZ engines

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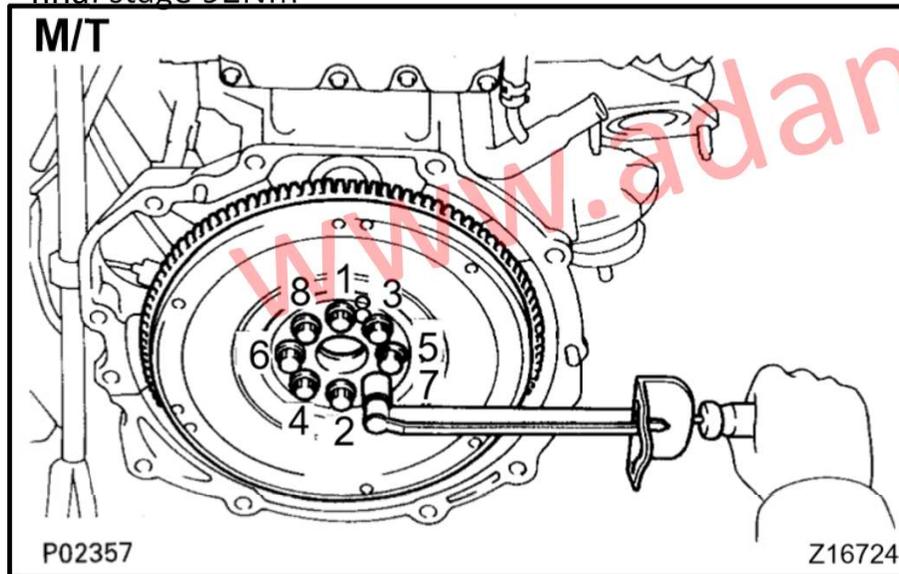
SR20DET

Flywhell assembly directly on crankshaft

Torque for bolts from kit M10x1 12.9 class

**PLEASE ENSURE THAT BOLTS ARE NOT TOO LONG. IF NECESSARY PLEASE MAKE IT SHORTEN.
TOO LONG BOLTS CAN BLOCK CRANKSHAFT.**

- use lubricant SOFT thread locker
- first stage 49Nm
- Second stage 65Nm
- final stage 92Nm



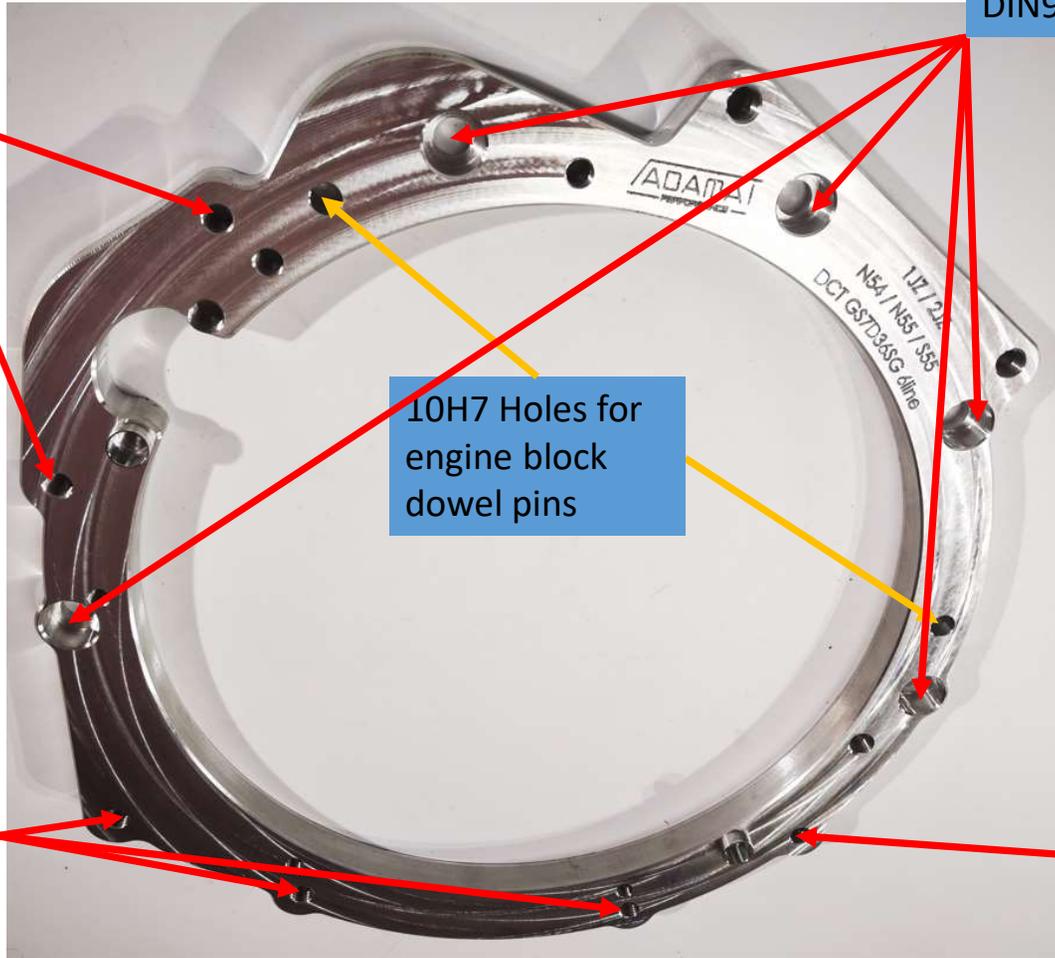
-final torque 79Nm for spline HUB
solid or dampened after flywhell
installation, please use moly grease on
thread and bolts slide Surface. Dont
use thread locker. Those connection is
self locking.



First step adapter installation on engine

M10 holes for starter motor. Use silver bolts DIN912 M10x65 See next page

Holes for black bolts DIN912 M12x1.25x25



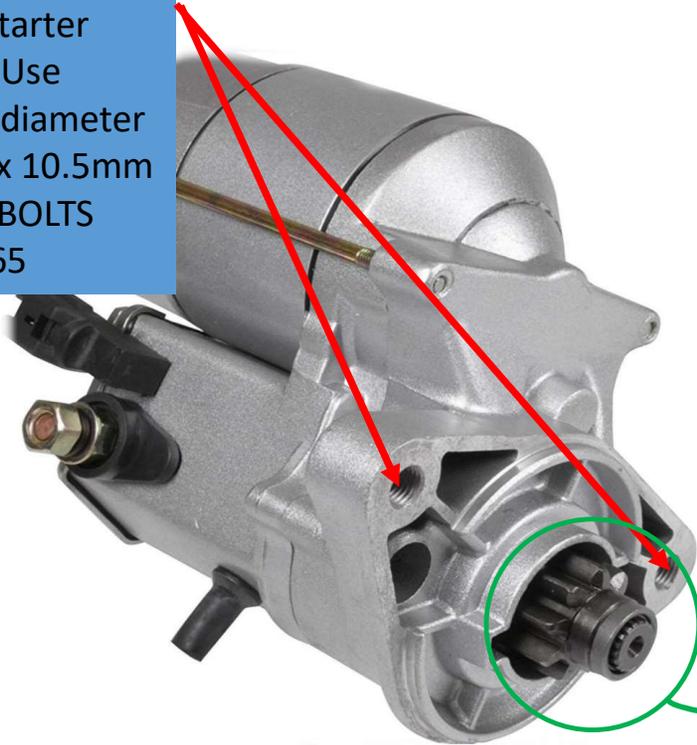
10H7 Holes for engine block dowel pins

Holes for black bolts DIN912 M10x35 Assembled from oil sump site. Two holes in sump require modification

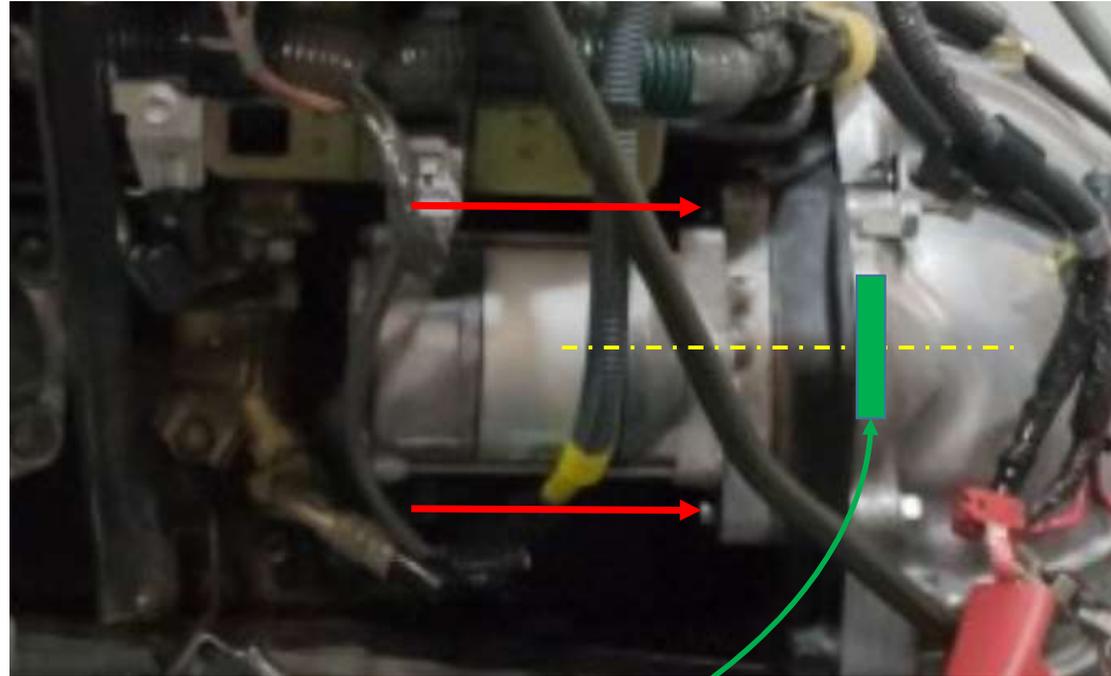
Holes for black bolts DIN912 M8x35 + washer Assembled from oil sump site

Second step Starter motor installation on engine

Remove thread from starter holes. Use driller diameter 10 max 10.5mm
USE 2 BOLTS
M10x65



Bolts direction installation

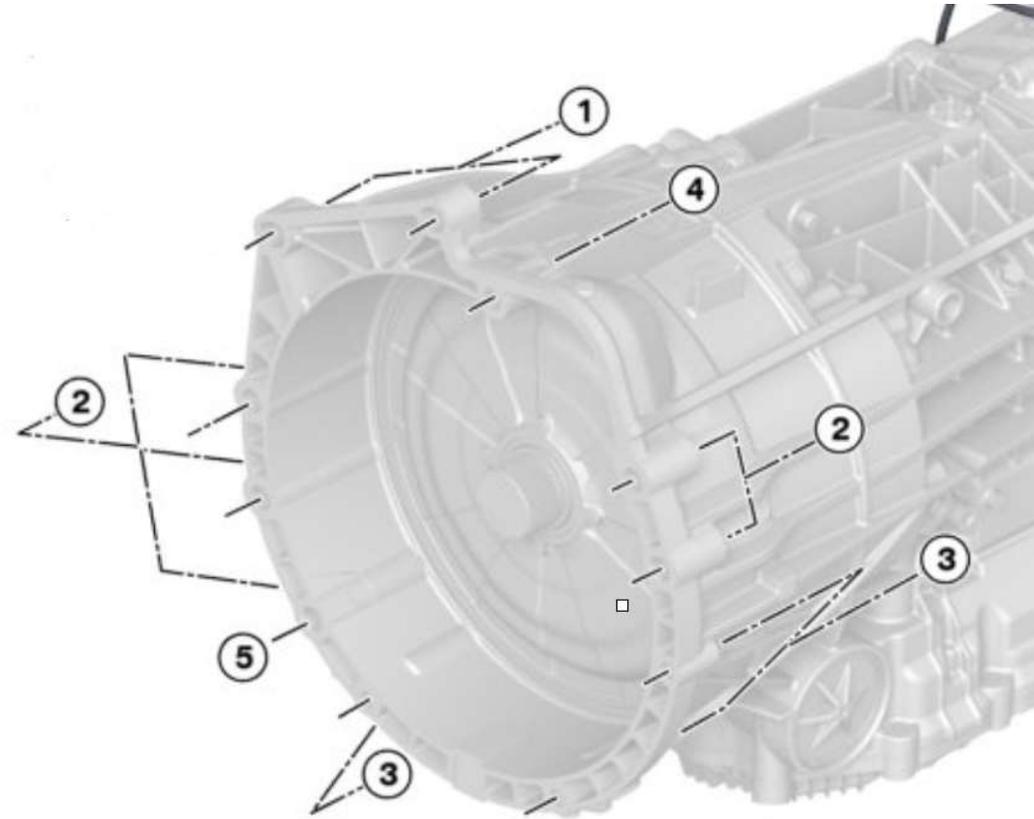


Please make 5mm pocket in tranmission in starter gear whell axle to eliminate starter whell colision with transmission when engine start cranking.

Please ensure that starter motor gear whell dont touching flywhell starter ring.

Tranmission installation bolts chart
GS7D36SG M2/M4/N55 6Line

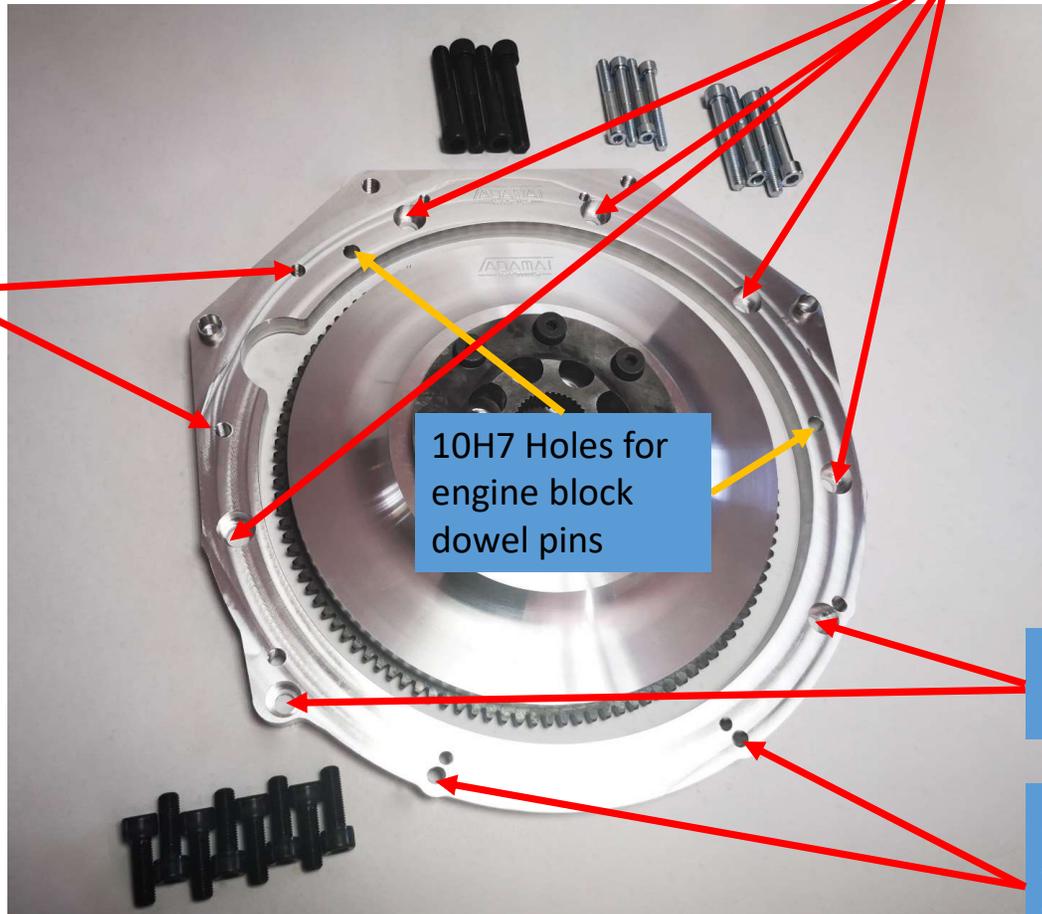
No	DIN912 size	pcs
1	M10x40 + wascher or M12x1.5x40 depends from adapter version	2
2	M12x1,5x55	4
3	M8x50	4
4	M10x55	2



Adapter for M3 E92 S65 V8

M10 holes for starter motor.
Use silver bolts
DIN912 M10x65
See next page

Holes for black bolts
DIN912 M12x1.25x25



10H7 Holes for
engine block
dowel pins

Holes for black bolts
DIN912 M10x1.25x30

Holes for black bolts
assembled from sump
site
DIN912 M10x1.25x30

Transmission installation bolts chart
GS7D36SG S65 V8 E92 M3

No	DIN912 size	pcs
1	M10x55	6
2	M8X65	2
3	M8x50	2

